

SOUTH PRODUCTION NOTES

Aug 2, 2015
Saturday Night Shift notes

BASF EMPLOYEES

249 Last Recordable

183 Last Lost Time

RC Audit!!!!

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952 next:

Down. Having issues getting Trimer up. 3rd stage is plugged. Ameriwest will be in Monday to get unplugged.

#1 RC / AI 3952 next:

3rd stage of Trimer is plugged. Ameriwest will be in tomorrow to get it fixed. Down until Trimer work is completed.

#2 MED line / Cu 0860:

On hold. Waiting for lab results and instructions from Justin.

#2 RC/ Cu 0860:

On hold. Plan to calcine the batches made this weekend on Monday per Justin

#3 MED line / D-1702:

Running. Continue

#3 RC / D-1702:

Feeding continue.

#4 RC / D-1145 SNAP

Continue to feed.

#5 RC / Cu 3818:

Continue to feed and get your surface areas. **Make sure to fill out the new feed end log sheet located on the discharge desk and get samples of the bags.**

#6 RC & Dryer / D 1756

Feeding. Continue.

West Pfaudler / D 1145

Continue on and make two batches per shift so we can catch up on this highest priority job.

East Pfaudler/ D 1756:

Repair was completed. Started making batches on Saturday night. Continue.

If using lot 51 bags, water pick-up is .77. If using lot 53 bags (down by elevator and in truck dock), water pick-up is .76.

6 Tank:

Tank empty

7 Tank:

Tank empty

National Dryer / D-1145

Feeding. Continue

PK Blender:3915 Pill Mix

Catapal is located in loading dock 2. Continue.

Abbe Blender:

Tagged out of service until gate is repaired.

Tower 3 /QVAM:

Recipe for the QVAM is not in the system. Call in to Kristen and Bill.

Tower 6 / DPT 0101:

Tower is due to come down near end of 2nd shift Sunday.

North Screener /:

Down

South Screener / DPT 0101:

Continue.

#2662 (west) Pill Machine / AI-3915:

Machine has been taken to maintenance, need seals delivered (Monday)

#2664 (east) Pill Machine / AI-3915:

East machine should be ready in maint. By mid morning

TK #2 / V 2010:

Currently loading and unloading. Continue...

TK #4 / Cu 2508:

UPDATE: Ross mixer gearbox housing broke during mixing, work order submitted but need to know if alternative method for mixing cu 2508. Cars 22-24 and 1-5 have been loaded and unloaded, waiting on replacement decision for Ross mixer. NEED UPDATE FROM MENZ ON REPLACEMENT MIXER STATUS. When running, again, follow the drum remake instructions below: From Lot 222 drums 8, 10, 15, 16, 22, 23, 27 and 29 (all underfired) have been pulled for remixing and dropping to cart for refeeding. Drum 8 was replaced by drum 21, and drum 10 was replaced by drum 14. And, when the kiln started to unload before the mixer went down drums 14, 15 and 16 were remade. So far, lot 222 is completed up to drum 20. The next drum off will be drum 21, then continue up to drum 32 to complete the lot.

Harrop Kiln / AI 3920:

Out of material.

Building 27 Belt Filter / 5020:

Continue...

SOUTH END PRODUCTION PRIORITIES:

- 1) West Pfaudler/National Dryer/#4RC
- 2) East Pfauder/#6RC
- 3) #3 MED/#3RC
- 4) #5 RC
- 5) #2 MED/#2 RC
- 6) #1 MED/#1 RC
- 7) Horne Tabletting (work on machine if available)
- 8) #2 Tunnel Kiln
- 9) Reduction Towers
- 10) Reduction Screening